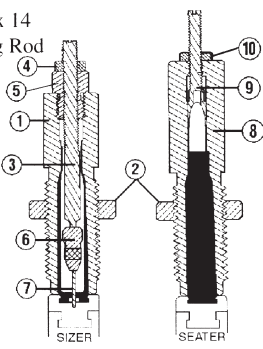


TWO-DIE SET FOR PRECISION SIZER



- Key
- 1 - Sizer Die Body
- 2 87501 Die Lock Ring, 7/8 x 14
- 3 - Expander Decapping Rod
- 4 - Lock Ring
- 5 - Guide Bushing
- 6 - Expander Ball
- 7 - Decapping Pin
- 8 - Seater Die Body
- 9 - Seater Plug
- 10 09604 Lock Ring, 1/4 - 28



IMPORTANT

Expander-Decapping Rods, Decapping Rods, Expander Balls and Decapping Pin Holders are no longer available separately. If any of these fail, order a replacement Expander-Decapping Unit or Decapping Unit as shown in the tables on pages 21 through 23. With the exceptions listed below, all new RCBS "Precision" Sizer Dies use a #90164 Headed Decapping Pin.

| Caliber | Decapping Pin # |
|---------------------------------|-----------------|
| .22 PPC | 09608 |
| 6mm PPC | 09608 |
| 7mm Thompson/Center Ugalde | 09609 |
| .35 Whelen | 09609 |
| .358 Winchester/.356 Winchester | 09609 |
| .416 Remington Magnum | 09609 |

Note: Regular Decapping Pins for older RCBS Sizer Dies will remain available. Use the chart below to order replacements.
 .22 - .25 Caliber 09608
 6.5mm - .45 Caliber 09609

Important: Expander-Decapping Units, Decapping Units and all Decapping Pins are available through RCBS Distributors and Dealers. All other replacement parts should be ordered from RCBS Customer Service (1-800-533-5000).

| Caliber | Shell Holder & Shell Plate # | Primer Plug & Sleeve Size | Case Trimmer | | Ammo Box Size | Lube Die # | Expander Decap Unit | Decap Pin | Guide Bushing | Seater Plug |
|---------------------------------|------------------------------|---------------------------|--------------|---------|---------------|------------|---------------------|-----------|---------------|-------------|
| | | | Collet # | Pilot # | | | | | | |
| .17 Remington | 10 | Small | 1 | 17 | SR | - | 09882 | - | 09625 | 09650 |
| .218 Bee | 1 | Small | 2 | 22 | MP | - | 09802 | 90164 | 09625 | 09651 |
| .22 Hornet | 12 | Small | 2 | 22 | MP | - | 09802 | 90164 | 09625 | 09651 |
| .22K-Hornet | 12 | Small | 2 | 22 | MP | - | 09802 | 90164 | 09625 | 09651 |
| .22 PPC | 32 | Small | 3 | 22 | MR | 1 | 09836 | 09608 | 09625 | 09651 |
| .22 Remington Jet | 6 | Small | 3 | 22 | MP | - | 09800 | 90164 | 09625 | 09651 |
| .22 Savage High-Power | 2 | Large | 2 | 22 | MR | - | 09803 | 90164 | 09625 | 09651 |
| .22-250 (22 Varminter) | 3 | Large | 1 | 22 | MR | 2 | 09802 | 90164 | 09625 | 09651 |
| .220 Swift | 11 | Large | 1 | 22 | MR | - | 09802 | 90164 | 09625 | 09651 |
| .221 Remington Fire Ball | 10 | Small | 1 | 22 | SR | - | 09802 | 90164 | 09625 | 09651 |
| .222 Remington | 10 | Small | 1 | 22 | SR | 1 | 09802 | 90164 | 09625 | 09651 |
| .222 Remington Magnum | 10 | Small | 1 | 22 | SR | 1 | 09802 | 90164 | 09625 | 09651 |
| .223 Remington (5.56mm) | 10 | Small | 1 | 22 | SR | 1 | 09802 | 90164 | 09625 | 09651 |
| .225 Winchester | 11 | Large | 1 | 22 | MR | 3 | 09802 | 90164 | 09625 | 09651 |
| 5.6mm x 50 Rimmed | 6 | Small | 2 | 22 | SR | - | 09802 | 90164 | 09625 | 09651 |
| .240 Weatherby Magnum | 3 | Large | 1 | 24 | LR | 2 | 09805 | 90164 | 09625 | 09652 |
| .243 Winchester | 3 | Large | 1 | 24 | MR | 2 | 09805 | 90164 | 09625 | 09652 |
| 6mm PPC | 32 | Small | 3 | 24 | MR | 1 | 09837 | 09608 | 09625 | 09652 |
| 6mm Remington (244 Remington) | 3 | Large | 1 | 24 | MR | 2 | 09805 | 90164 | 09625 | 09652 |
| .25-06 | 3 | Large | 1 | 25 | LR | 2 | 09806 | 90164 | 09625 | 09653 |
| .25-20 Winchester | 1 | Small | 2 | 25 | MP | - | 09806 | 90164 | 09625 | 09653 |
| .25-35 Winchester | 2 | Large | 2 | 25 | MR | - | 09806 | 90164 | 09625 | 09653 |
| .250 Savage (250-3000 Savage) | 3 | Large | 1 | 25 | MR | 2 | 09806 | 90164 | 09625 | 09653 |
| .256 Winchester Magnum | 6 | Small | 3 | 25 | MP | - | 09806 | 90164 | 09625 | 09653 |
| .257 Roberts | 3/11 | Large | 1 | 25 | MR | 2 | 09806 | 90164 | 09625 | 09653 |
| .257 Roberts Improved 40° | 3/11 | Large | 1 | 25 | MR | - | 09806 | 90164 | 09625 | 09653 |
| .257 Weatherby Magnum | 4 | Large | 1 | 25 | LR | 4 | 09806 | 90164 | 09626 | 09653 |
| .260 Remington | 3 | Large | 1 | 26 | MR | 2 | 09807 | 90164 | 09626 | 09654 |
| .264 Winchester Magnum | 4/26 | Large | 1 | 26 | LR | 4 | 09807 | 90164 | 09626 | 09654 |
| 6.5mm-06 | 3 | Large | 1 | 26 | LR | - | 09807 | 90164 | 09626 | 09654 |
| 6.5mm x 52 Carcano | 9 | Large | 3 | 26 | LR | - | 09807 | 90164 | 09626 | 09654 |
| 6.5mm x 54 Mannlicher-Schoenaur | 9 | Large | 1 | 26 | LR | - | 09807 | 90164 | 09626 | 09654 |
| 6.5mm x Swedish Mauser | 2 | Large | 1 | 26 | LR | - | 09807 | 90164 | 09626 | 09654 |
| 6.5mm x 57 | 3 | Large | 1 | 26 | LR | - | 09807 | 90164 | 09626 | 09654 |
| 6.5mm x 68S | 34(5) | Large(2) | 2 | 26 | LR | 4 | 09807 | 09707 | 09626 | 09654 |
| .270 Weatherby Magnum | 4 | Large | 1 | 27 | LR | 4 | 09808 | 90164 | 09626 | 09655 |
| .270 Winchester | 3 | Large | 1 | 27 | LR | 2 | 09808 | 90164 | 09626 | 09655 |
| .280 Remington (7mm Exp. Rem.) | 3 | Large | 1 | 28 | LR | 2 | 09809 | 90164 | 09626 | 09656 |
| .284 Winchester | 3 | Large | 1 | 28 | MR | - | 09809 | 90164 | 09626 | 09656 |
| 7mm Bench Rest Remington | 3 | Small | 1 | 28 | MR | - | 09809 | 90164 | 09626 | 09656 |
| 7mm Remington Magnum | 4/26 | Large | 1 | 28 | LR | 4 | 09809 | 90164 | 09626 | 09656 |
| 7mm Shooting Times Westerner | 4 | Large | 1 | 28 | LR | 4 | 09809 | 90164 | 09626 | 09656 |
| 7mm Thompson/Center Ugalde | 10 | Small | 1 | 28 | SR | - | 09811 | 09609 | 09626 | 09656 |
| 7mm Weatherby Magnum | 4 | Large | 1 | 28 | LR | 4 | 09809 | 90164 | 09626 | 09656 |
| 7mm-08 Remington | 3 | Large | 1 | 28 | MR | 2 | 09809 | 90164 | 09626 | 09656 |

TWO DIE SET

| Caliber | Shell Holder & Shell Plate # | Primer Plug & Sleeve Size | Case Trimmer | | Ammo Box Size | Lube Die # | Expander Decap Unit | Decap Pin | Guide Bushing | Seater Plug |
|------------------------------|------------------------------|---------------------------|--------------|---------|---------------|------------|---------------------|-----------|---------------|-------------|
| | | | Collet # | Pilot # | | | | | | |
| 7mm x 57 Mauser (7mm Mauser) | 3/11 | Large | 1 | 28 | LR | 2 | 09809 | 90164 | 09626 | 09656 |
| 7mm x 64 Brenneke | 3 | Large | 1 | 28 | LR | - | 09809 | 90164 | 09626 | 09656 |
| 7mm x 65 Rimmed | 26 | Large | 1 | 28 | LR | - | 09809 | 90164 | 09626 | 09656 |
| 7-30 Waters | 2 | Large | 2 | 28 | MR | 3 | 09809 | 90164 | 09626 | 09656 |
| .30 Luger (7.65mm Luger) | 16 | Small | 2 | 30 | (4) | - | 09813 | 90164 | 09626 | 09658 |
| .30 Mauser (7.63mm Mauser) | 16 | Small | 2 | 30 | (4) | - | 09813 | 90164 | 09626 | 09658 |
| .30 Remington | 19 | Large | 2 | 30 | MR | 3 | 09812 | 90164 | 09626 | 09657 |
| .30-06 Springfield | 3 | Large | 1 | 30 | LR | 2 | 09812 | 90164 | 09626 | 09657 |
| .30-30 Winchester | 2 | Large | 2 | 30 | MR | 3 | 09812 | 90164 | 09626 | 09657 |
| .30-338 Winchester Magnum | 4 | Large | 1 | 30 | LR | 4 | 09812 | 90164 | 09626 | 09657 |
| .30-378 Weatherby Magnum | 14 | Large | 4 | 30 | (4) | - | 09812 | 90164 | 09626 | 09657 |
| .30-40 Krag | 7 | Large | 3 | 30 | LR | - | 09812 | 90164 | 09626 | 09657 |
| .300 H&H Magnum | 4 | Large | 1 | 30 | LR | 4 | 09812 | 90164 | 09626 | 09657 |
| .300 Remington Ultra Magnum | 38 | Large | 1 | 30 | LR | - | 09812 | 90164 | 09626 | 09657 |
| .300 Savage | 3 | Large | 1 | 30 | MR | 2 | 09812 | 90164 | 09626 | 09657 |
| .300 Weatherby Magnum | 4 | Large | 1 | 30 | LR | 4 | 09812 | 90164 | 09626 | 09657 |
| .300 Winchester Magnum | 4/26 | Large | 1 | 30 | LR | 4 | 09812 | 90164 | 09626 | 09657 |
| .303 British | 7 | Large | 1 | 31 | LR | - | 09814 | 90164 | 09626 | 09657 |
| .307 Winchester | 2 | Large | 2 | 30 | MR | - | 09812 | 90164 | 09626 | 09657 |
| .308 Norma Magnum | 4 | Large | 1 | 30 | LR | 4 | 09812 | 90164 | 09626 | 09657 |
| .308 Winchester | 3 | Large | 1 | 30 | MR | 2 | 09812 | 90164 | 09626 | 09657 |
| 7.5mm x 54 French MAS | 2 | Large | 1 | 30 | LR | 2 | 09832 | 90164 | 09626 | 09657 |
| 7.5mm x 55 Schmidt-Rubin | 2 | Large | 2 | 30 | LR | - | 09812 | 90164 | 09626 | 09657 |
| 7.62mm x 39-.308/311 | 32 | Large | 3 | 30/31 | MR | - | 09814 | 90164 | 09626 | 09657 |
| 7.62mm x 54R Russian | 13(5) | Large | 4 | 30 | LR | - | 09812 | 90164 | 09626 | 09657 |
| 7.65mm x 53 Belgian Mauser | 3 | Large | 1 | 31 | LR | - | 09814 | 90164 | 09626 | 09657 |
| 7.7mm x 58 Japanese Arisaka | 3/2 | Large | 1 | 31 | LR | - | 09814 | 90164 | 09626 | 09657 |
| .32 Winchester Special | 2 | Large | 2 | 32 | MR | 3 | 09816 | 90164 | 09626 | 09659 |
| .32-40 Winchester | 2 | Large | 2 | 32 | MR | - | 09816 | 90164 | 09626 | 09659 |
| 8mm Remington Magnum | 4 | Large | 1 | 32 | LR | 4 | 09817 | 90164 | 09626 | 09659 |
| 8mm-06 | 3 | Large | 1 | 32 | LR | 2 | 09817 | 90164 | 09626 | 09659 |
| 8mm x 57 Mauser (8mm Mauser) | 3 | Large | 1 | 32 | LR | - | 09817 | 90164 | 09626 | 09659 |
| 8mm x 68S Magnum | 34(5) | (2) | 2 | 32 | LR | - | 09817 | 90164 | 09626 | 09659 |
| .338 Lapua (.416 Rigby Case) | 37(5) | Large | 4 | 33 | (4) | - | 09818 | 90164 | 09626 | 09660 |
| .338 Winchester Magnum | 4 | Large | 1 | 33 | LR | 4 | 09818 | 90164 | 09626 | 09660 |
| .338-06 | 3 | Large | 1 | 33 | LR | - | 09828 | 90164 | 09626 | 09660 |
| .338-378 Weatherby Magnum | 14 | Large | 4 | 33 | (4) | - | 09818 | 90164 | 09626 | 09660 |
| .340 Weatherby Magnum | 4 | Large | 1 | 33 | LR | 4 | 09818 | 90164 | 09626 | 09660 |
| .348 Winchester | 5(5) | Large | 4 | 34 | MR | - | 09819 | 90164 | 09626 | 09661 |
| .35 Remington | 9 | Large | 1 | 35 | MR | - | 09820 | 90164 | 09626 | 09662 |
| .35 Whelen | 3 | Large | 1 | 35 | LR | - | 09823 | 09609 | 09626 | 09662 |
| .350 Remington Magnum | 4 | Large | 1 | 35 | MR | 4 | 09820 | 90164 | 09626 | 09662 |
| .356 Winchester | 2 | Large | 2 | 35 | MR | - | 09823 | 09609 | 09626 | 09662 |
| .357 Sig | 27 | Small | 3 | 35 | LP | 2 | 09834 | 90164 | 09626 | *** |
| .358 Norma Magnum | 4 | Large | 1 | 35 | LR | 4 | 09820 | 90164 | 09626 | 09662 |
| .358 Winchester | 3 | Large | 1 | 35 | MR | - | 09823 | 09609 | 09626 | 09662 |
| 9.3mm x 62 Mauser | 3 | (2) | 1 | 36 | LR | - | 09821 | 90164 | 09626 | 09668 |
| 9.3mm x 74R | 4 | Large | 1 | 36 | LR | - | 09821 | 90164 | 09626 | 09668 |
| .375 H&H Magnum | 4 | Large | 1 | 37 | LR | 4 | 09822 | 90164 | 09626 | 09669 |
| .378 Weatherby Magnum | 14(5) | Large | 4 | 37 | (4) | - | 09822 | 90164 | 09626 | 09669 |
| .400 CorBon | 3 | Large | 1 | 40 | LP | - | 09835 | 90164 | 09626 | *** |
| .416 Remington Magnum | 4 | Large | 1 | 416 | LR | - | 09827 | 09609 | 09626 | 09671 |
| .416 Rigby | 37(5) | Large | 4 | 416 | (4) | - | 09825 | 90164 | 09626 | 09671 |
| .460 Weatherby Magnum | 14(5) | Large | 4 | 45 | (4) | - | 09826 | 90164 | 09626 | 09681 |
| .338-06 | 3 | Large | 1 | 33 | LR | - | 09828 | 90164 | 09626 | 09660 |
| .338-378 Weatherby Magnum | 14 | Large | 4 | 33 | (4) | - | 09818 | 90164 | 09626 | 09660 |

RCBS Shell Holder numbers do not correspond to those of other manufacturers. When two Shell Holder numbers are listed, the most popular is shown first. It may be necessary to use the alternate, depending on the manufacturer and/or lot of cases being used. The numerals in () in the table indicate the following: (2) cases are usually Berdan primed. Depriming and priming must be done by hand. If cases were formed from cases having boxer-type primers, use the appropriate Shell Holder for that caliber. (3) Special Rotary Case Trimmer Collet and/or Pilot required. Write for information. (4) Not available. (5) Auto 4x4 Shell Plate not available. (6) Auto 4 x 4 Shell Plate not available. The letter codes in the Ammo Box Size column indicate the following: SR = Small Rifle, MR = Medium Rifle, LR = Large Rifle, MP = Medium Pistol, LP = Large Pistol.

*** 90020 & 90021

**** 90040 & 90067